Monatshefte für Chemie Chemical Monthly Printed in Austria

Synthesis of Chiral Cyclohexenones from α -Campholenic, Fencholenic, and β -Campholenic Derivatives

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Received February 10, 2003; accepted February 17, 2003 Published online October 9, 2003 © Springer-Verlag 2003

Summary. Optically active dimethylcyclohexenones, potential building blocks for enantioselective syntheses of various naturally active substances, were prepared. These compounds were obtained by oxidation with $KMnO_4/Pb(OAc)_4$ or ozonolysis of the corresponding cyclopentenic precursors, followed by aldol condensation. During the course of the preparation intermediate diols and chiral polyfunctional carbonyl derivatives were separated and identified analytically.

Keywords. Aldol condensation; Cyclohexenones; Oxidation; Ozonolysis; Terpenoids.

Introduction

 α -Pinene (1a) and α -ethylapopinene (1b), which are both available in enantiomeric pure forms [1], are becoming more widely used in total syntheses of complex chiral, biologically active products [2]. Little is known about the use of α -campholenic and fencholenic derivatives, which are obtainable from α -pinene oxide (2a) by camphane-[3, 4] or fenchane-rearrangement [5] *via trans*-pinocarveol (4) and bromoisofenchol (5). The cyclopentenes of type 3 and 6 possess a stereogenic centre resulting from the C-5-centre of α -pinene.

The β -campholenic system **8** bears chiral information resulting from *trans*-epoxy- α -campholenic products of type **7** via the Nametkin rearrangement [6].

We herein report the preparation of chiral cyclohexenones 12, 16, and 21 from α -pinene. They may be suitable starting materials for natural compounds as, *e.g.* taxols [7], strigol [8], carotenoids [9], and fragrances [3, 10]. Enantiomeric excesses of the cyclohexenones correspond to the *ee* of the starting materials *a*-pinene or nopol.

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Scheme 1. i) AcOOH, CH₂Cl₂, 40°C; ii) ZnBr₂, toluene, reflux; iii) Al(O*iPr*)₃, toluene, reflux; iv) HBr, pentane, -20° C; v) AgNO₃, *t-Bu*OH/H₂O





Results and Discussion

We first performed the oxidation of α -campholenic derivatives **9a–9d** with KMnO₄ and obtained mixtures of diols as well as other oxidized products. On treatment with Pb(OAc)₄ the diol mixture led to either mixtures of **11** and **12** or pure cyclohexenone (in the case of **12a**). Refluxing with *p*-toluenesulfonic acid completed the aldol condensation to give **12b–12d**. An alternative route to cyclohexenone **12c** [3] involved ozonolysis followed by aldol cyclization. The overall yields, *e.g.* in the case of **12c**, were 53% *via* i)–iii) and 36% *via* iv).

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Scheme 4. i) KMnO₄/MgSO₄, H₂O/*Et*OH, 0–10°C; ii) Pb(OA*c*)₄, toluene, reflux; iii) *p*-*Ts*OH, toluene, reflux; iv) a) O₃, CH₂Cl₂/*Me*OH, -40° C; b) Zn/CH₃COOH, *Et*₂O, reflux; c) iii)

For preparation of dimethylcyclohexenones **16a** and **16b** from fencholenic derivatives we employed the methodology described above. Again, a mixture of diols **14a** and **14b** and aliphatic ketoaldehydes **15a** and **15b** was isolated after conversion with KMnO₄. This mixture could be transformed into the desired products **16a** and **16b** by oxidation and cyclization in 18 and 34% overall yields. Alternatively, **16b** was obtained after ozonolysis and aldol condensation in 44% overall yield.

 β -Campholenic derivatives **8** were accessible by *Nametkin* rearrangement of *trans*-epoxy- α -campholenic derivatives [6] and protection of the formed secondary



Scheme 5. i) KMnO₄/MgSO₄, H₂O/*Et*OH, 0–10°C; ii) Pb(OA*c*)₄, toluene, reflux; iii) *p*-*Ts*OH, toluene, reflux; iv) a) O₃, CH₂Cl₂/*Me*OH, -40° C; b) Zn/CH₃COOH, *Et*₂O, reflux; c) iii)



Scheme 6. i) $KMnO_4/MgSO_4$, $H_2O/EtOH$, reflux



Scheme 7. i) KMnO₄/MgSO₄, H₂O/*Et*OH, 0–10°C; ii) a) Pb(OAc)₄, toluene, reflux; b) *p*-TsOH, toluene, reflux



Scheme 8. i) a) O₃, CH₂Cl₂/MeOH, -40°C; b) Zn/CH₃COOH, Et_2 O, reflux; ii) KMnO₄/MgSO₄, H₂O/EtOH, 0-10°C; iii) p-TsOH, toluene, reflux; iv) KOH, EtOH

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alcohol. Oxidation of derivative **8a** gave exclusively α,β -unsaturated carbonyl compounds **17** and **18** lacking the desired asymmetric centre of the starting material. The oxidation of **8b** with KMnO₄ led to a mixture of diol **19a** and diketone **20a**. Major difficulties occured in the intramolecular cyclization of diketone **20a**. The main products were aliphatic α,β -unsaturated diketone **17** in addition to cyclohexane-dienone **22**, but only 14% of the substituted cyclohexenone **21a** was obtained.

Oxidation of **8c** with KMnO₄ led also to a diol/diketone mixture. Ozonolysis gave exclusively **20b**. Cyclization of **20b** with *p*-toluenesulfonic acid gave 11% of the desired product **21b**. Treatment of **20b** with base yielded only the 3,4,4-trimethylcyclohexa-2,5-dienones **25a** and **25b**.

The stereochemistry of the diols 10, 14, and 19 was analysed by NOE-NMR experiments. We obtained diols in which both hydroxyl groups are in a *trans*-position with respect to the sidechain. The above-mentioned ozonolyses of 9c, 13b, and 8c always gave exceptionally stable ozonides. It was not possible to completely reduce the obtained secondary ozonides, neither with Me_2S [3] nor with reagents like $P(Ph)_3$ or Na₂SO₃. We will discuss the isolated ozonide diastereomers as well as the influence of the methyl substituents on the reactivity of the ozonides in a forthcoming publication.

Experimental

NMR spectra were recorded on a Varian Gemini 200 or Gemini 2000 (¹H NMR: 200 MHz, ¹³C NMR: 50.3 MHz), a Gemini 300 (¹H NMR: 300 MHz, ¹³C NMR: 75.7 MHz) or Unity 400 (¹H NMR: 400 MHz, ¹³C NMR: 100.6 MHz) spectrometer in CDCl₃. IR spectra of neat samples were obtained using a Carl-Zeiss-Jena Specord M 80 IR spectrophotometer or ATI Mattson, Genesis Series FT-IR spectrophotometer. Mass spectra were measured with a Masslab VG 12250 (column SGE 25QC2/BPX5 25 m \times 0.22 mm \times 0.25 μ m) or a Hewlett-Packard HP 5890-II/5972 Series (column HP5 $30 \text{ m} \times 0.32 \text{ mm} \times 0.25 \mu\text{m}$). GLC were recorded on a Hewlett-Packard HP 5890-II (oven temperature is always written in brackets) equipped with a flame ionisation detector, capillary column: HP1 ($25 \text{ m} \times 0.2 \text{ mm} \times 0.33 \mu \text{m}$) and for determination of *ee*: Lipodex E, Macherey-Nagel (modified γ -cyclodextrin), 25 m \times 0.25 mm). The silica gel used in column chromatography was from Merck KG 60 (230–400 mesh ASTM) and the pump from Optima (Model 10007). Distillations were done partially with a Büchi ball tube distillation instrument GKR 51, bp corresponds to air temperature. Ozone was produced with a Fischer ozone generator OZ 500 (output: 100 scale marks, O₂-stream: 40 dm³/h). (1S)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) was purchased from Merck and (1R)-(-)- α -Pinene (1a) (81% ee) (81\% nopol (91% ee) (1b) from Aldrich. Compound 3a was prepared as reported [4a], 3b [4c] and 6 were described [4b], 8a was prepared as reported [5b].

General Procedures

I Oxidation with KMnO₄: To a well stirred ice-cooled soln. of 0.10 mol of the respective olefin in 200 cm³ of ethanol was added dropwise a suspension of 0.10 mol of KMnO₄ and 0.08 mol of MgSO₄ in 250 cm³ of H₂O so that the reaction temperature was about $5-10^{\circ}$ C. After that the mixture was stirred at rt about 2 h and the conversion was monitored by GLC. If necessary, KMnO₄ and MgSO₄ were added again and the mixture was stirred until no educt was detected. Then MnO₂ was removed by filtration and the residue was washed with copious amounts of acetone. The combined filtrates were concentrated to about 100 cm³, NaCl was added and the soln. was extracted with CHCl₃. The combined org. layers were dried (Na₂SO₄) and the solvent was removed in *vacuo*. The resulting crude oil was purified by column chromatography, distillation, or used immediately for the next reaction step.

II Reaction of diols with $Pb(OAc)_4$: To a stirred soln. of 10 mmol of $Pb(OAc)_4$ in 5 cm³ of dry toluene was added at rt 10 mmol of the diol and the mixture was refluxed (0.5–15 h) until no educt was detected by GLC. Then it was filtered and the residue was thoroughly washed with toluene. After that the combined org. layers were evaporated. The crude oil was purified by column chromatography, distillation, or used immediately for the next reaction step.

III Reaction of dicarbonyl compounds with p-toluenesulfonic acid: To a soln. of 10 mmol of the dicarbonyl compound in 20 cm^3 of dry toluene a spatula tip of p-toluenesulfonic acid was added and refluxed (*ca.* 0.5–3 h) until no educt was monitored by GLC. The cooled reaction mixture was washed with H₂O, dried (Na₂SO₄), and concentrated. The crude oil was purified by distillation or column chromatography.

IV Ozonolysis of cyclopentenic double bonds: 1 mmol of olefin was diluted in 21 cm^3 of dry CH₂Cl₂ and 25 cm^3 of methanol and cooled to -40° C. A flow of O₃ was passed through until the soln. became blue and no starting material was detected by TLC. The apparatus was purged with O₂ and N₂. The solvent was evaporated and the residue either purified by column chromatography or used without purification for the next reaction.

V Decomposition of ozonides with Zn/acetic acid: To a stirred soln. of 1 mmol of the crude product from ozonolysis in 15 cm³ of diethyl ether was added at rt 3 g of Zn-powder and 2 cm³ of acetic acid. The reaction mixture was refluxed until no ozonide was detected by TLC. The precipitate was filtered off and washed with diethyl ether. The combined org. layers were washed with H₂O and saturated NaHCO₃ solution, dried (Na₂SO₄), and concentrated. The crude product was purified by distillation or column chromatography.

2-[(4-Methoxy-2,3,3-trimethylcyclopent-1-enyl)methyl]-1,3-dioxolane (8b, C13H22O3)

To a well stirred suspension of 28 mmol of NaH in 10 cm³ of dry *n*-hexane at rt 4.30 g of 2-[(4hydroxy-2,3,3-trimethylcyclopent-l-enyl)methyl]-1,3-dioxolane [5b] (20.3 mmol) in 10 cm³ of dry *n*hexane were added dropwise. After that the mixture was refluxed for 3 h and to the cooled reaction mixture 3.3 cm³ of MeI (52 mmol) were added at rt. After one night at rt the mixture was stirred at 40°C (ca. 10 h) until no educt was detected by GLC. The reaction mixture was cooled to 0°C and ice H_2O was added. The aqueous layer was further extracted with *n*-hexane and the combined org. layers were washed with H₂O and brine, dried (Na₂SO₄), and then concentrated to give 79% of crude 8b. Ball tube distillation gave 1.90 g (41%) of a colourless liquid. Bp_{0.9} 110°C; GLC (180°C): 88%; IR: $\bar{\nu} = 2822$ (CH₃-O), 1648 (>C=C<), 1127, 1099, 1038 (C-O-C) cm⁻¹; MS: m/z = 227 (<1, M^+ + H), 226 (<1, M^+), 225 (<1, M^+ - H), 194 (4, M^+ - CH₄O), 182 (<1, M^+ - C₂H₄O), 107 (2), 91 (5), 73 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.89$ (s, 3'-CH₃), 1.00 (s, 3'-CH₃) 1.50 $(t, J = 2.0 \text{ Hz}, 2'-\text{CH}_3), 2.21 \text{ (m, 1H, 5'-CH}_2), 2.37 \text{ (d, } J = 4.8 \text{ Hz}, \text{CH}_2), 2.52 \text{ (ddm, } J = 15.3, 6.8 \text{ Hz},$ 1H, 5'-CH₂), 3.44 (s, CH₃-O), 3.46 (t, J = 6.8 Hz, 4'-CH), 3.81 (m, 4-CH₂), 3.94 (m, 5-CH₂) 4.85 (t, J = 4.8 Hz, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 10.13$ (2'-CH₃), 19.33/25.95 (3'-CH₃), 34.21 (CH₂), 39.26 (5'-CH₂), 49.11 (3'-C), 58.14 (CH₃-O), 65.28 (4-CH₂, 5-CH₂), 89.20 (4'-CH), 104.36 (2-CH), 125.29 (1'-C), 141.46 (2'-C) ppm.

Methyl[2-(4-ethoxy-2,3,3-trimethylcyclopent-1-enyl)ethyl]ether (8c, C₁₃H₂₄O₂)

Methyl[2-(4-hydroxy-2,3,3-trimethylcyclopent-1-enyl)ethyl]ether: 13.76 g of *trans*-Epoxy- α -campholene methylether (0.075 mol) gave as reported in Ref. [5b] 17.3 g of the trimethylcyclopentanol derivative. 2.00 g of this crude product were purified for analytical identification by ball tube distillation to give 1.40 g (88%) of a colourless liquid. Bp_{2.5} 105°C; GLC (120°C): 92%; IR: $\bar{\nu}$ = 3426 (–OH), 1646 (>C=C<), 1116 (C–O–C) cm⁻¹; MS: m/z = 184 (<1, M⁺), 166 (25, M⁺-H₂O), 151 (2, M⁺-H₂O, –CH₃), 137 (20), 121 (93), 108 (72), 95 (21), 79 (23), 45 (100); ¹H NMR (200 MHz, CDCl₃):

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 $\delta = 0.92$ (s, 3'-CH₃), 0.94 (s, 3'-CH₃), 1.51 (t, J = 2.0 Hz, 2'-CH₃), 1.82 (bs, OH), 2.13 (dm, J = 15.7 Hz, 1H, 5'-CH₂), 2.30 (dt, J = 3.2, 7.1 Hz, 2-CH₂), 2.53 (ddm, J = 15.7, 6.6 Hz, 1H, 5'-CH₂), 3.31 (s, CH₃-O), 3.67 (t, J = 7.1 Hz, 1-CH₂), 3.84 (t, J = 6.0 Hz, 4'-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 10.13$ (2'-CH₃), 19.15/25.00 (3'-CH₃), 29.40 (2-CH₂), 42.16 (5'-CH₂), 49.79 (3'-C), 58.93 (CH₃-O), 71.59 (1-CH₂), 80.12 (4'-CH), 127.68 (1'-C), 139.64 (2'-C) ppm.

Methyl[2-(4-ethoxy-2,3,3-trimethylcyclopent-1-enyl)ethyl]ether (8c): To a well stirred suspension of 166 mmol of NaH in 50 cm³ of dry cyclohexane at rt 12.90 g of methyl[2-(4-hydroxy-2,3,3-trimethylcyclopent-l-enyl)ethyl]ether (70 mmol) were dropped. After that the mixture was stirred at rt for 3 h and 13.2 cm³ of *Et*I (164 mmol) in 30 cm³ of dry cyclohexane were added. After 2 h at rt the mixture was refluxed (about 7 h) until only 2% of educt was detected by GLC. The reaction mixture was cooled to 0° C and ice H₂O was added. The aqueous layer was extracted with cyclohexane and the combined org. layers were washed with H₂O and brine, dried (Na₂SO₄), and then concentrated. The crude product contained 87% 8c. Distillation gave 8.1 g (55%) of a colourless liquid. Bp_{2.2} 75–77°C; n^D₂₀: 1.4556; GLC $(120^{\circ}\text{C}): 95\%;$ IR: $\bar{\nu} = 2807$ (CH₃-O), 1648 (>C=C<), 1119, 1104 (C-O-C) cm⁻¹; MS: m/z = 212(4, M⁺), 211 (3, M⁺ – H), 197 (18, M⁺-CH₃), 166 (52, M⁺-C₂H₆O), 151 (8), 137 (20), 121 (100), 108 (75); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.88$ (s, 3'-CH₃), 0.98 (s, 3'-CH₃), 1.17 (t, J = 6.8 Hz, <u>CH₃-CH₂-</u> O), 1.48 (t, J = 2.0 Hz, 2'-CH₃), 2.16 (ddm, J = 15.3, 6.5 Hz, 1H, 5'-CH₂), 2.28 (t, J = 7.2 Hz, 2-CH₂), 2.40 (ddm, J = 15.3, 7.0 Hz, 1H, 5'-CH₂), 3.30 (s, CH₃-O), 3.34 (t, J = 7.2 Hz, 1-CH₂), 3.49 (q, J = 6.8 Hz, CH₃-<u>CH₂</u>-O), 3.52 (m, 4'-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 9.85$ (2'-CH₃), 15.94 (CH₃-CH₂-O), 19.41/26.00 (3'-CH₃), 29.50 (2-CH₂), 39.21 (5'-CH₂), 49.10 (3'-C), 58.89 (CH₃-CH₂), 59.10 (3'-C), 58.89 (CH₃-CH₂), 59.10 (3'-C), 58.89 (CH₃-CH₂), 59.10 (3'-C), 59.1 O), 65.84 (CH₃-CH₂-O), 71.66 (1-CH₂), 87.31 (4'-CH), 127.30 (1'-C), 140.05 (2'-C) ppm.

5-(2-Acetoxyethyl)-6,6-dimethylcyclohex-2-enone (**12a**, C₁₂H₁₈O₃)

a) Reaction of α -campholene acetate (9a) with KMnO₄: According to procedure I 15.5 g of α -campholene acetate [3] (0.079 mol) gave 23.0 g (74%) of a crude product which contained 59% 10a and 27% 12a. For analytical use, ball tube distillation of a small amount was performed. *t*-4-(2-Acetoxyethyl)-1,5,5-trimethylcyclopentane-R-1,c-2-diol (10a): Bp 185°C; GLC (180°C): 84%; IR: $\bar{\nu}$ = 3450 (-OH), 1740 (C=O), 1240, 1040 (C-O-C) cm⁻¹; MS: m/z = 188 (1, M⁺-C₂H₂O), 170 (80, M⁺-C₂H₂O, -H₂O), 152 (1), 143 (1), 137 (5), 127 (5), 109 (55), 83 (45), 44 (100); ¹H NMR (200 MHz, CDCl₃): δ = 0.66 (s, 5-CH₃), 0.89 (s, 5-CH₃), 1.07 (s, 1-CH₃), 1.10–2.50 (m, 4-CH, 3-CH₂, 1'-CH₂), 2.00 (s, C(O)-CH₃), 3.95 (m, 2-CH, 2'-CH₂) ppm; ¹³C NMR (50.3 MHz, CDCl₃): δ = 19.48/20.40 (5-CH₃), 20.10 (1-CH₃), 21.45 (C(O)-CH₃), 30.03 (1'-CH₂), 37.87 (3-CH₂), 42.03 (4-CH), 46.61 (5-C), 64.72 (2'-CH₂), 76.90 (2-CH), 82.14 (1-C), 171.72 (C=O) ppm.

b) Reaction of the crude product of a) with $Pb(OAc)_4$: According to procedure II 23.00 g of the mixture of **10a** and **12a** gave after distillation 6.43 g (39% via a) and b)) of the colourless oil **12a**; analytical data see Ref. [3].

5-(2-Benzyloxyethyl)-6,6-dimethylcyclohex-2-enone (12b, C₁₇H₂₂O₂)

a) Reaction of α -campholene benzylether (9b) with KMnO₄: According to procedure I 5.19 g of α campholene benzylether [11] (9b) (21 mmol) and 5.11 g of KMnO₄ gave after distillation 2.15 g (31%) of a mixture which contained 57% **10b** and 30% secondary products.

t-4-(2-*Benzyloxyethyl*)-1,5,5-*trimethylcyclopentane*-*R*-1,*c*-2-*diol* (**10b**): Bp_{0.7} 135°C; GLC (180°C): 96%; MS: m/z = 278 (<1, M⁺), 260 (<1, M⁺-H₂O), 259 (<1), 246 (M⁺-CH₄O), 205 (<1), 185 (3), 170 (23), 152 (8), 123 (15), 105 (46), 91 (100); ¹H NMR (200 MHz, CDCl₃): δ = 0.68 (s, 5-CH₃), 0.95 (s, 5-CH₃), 1.13 (bs, 1-CH₃), 1.20–2.50 (m, 4-CH, 3-CH₂, 1'-CH₂), 3.36 (m, 2'-CH₂), 4.05 (m, 2-CH), 4.50 (s, <u>CH₂</u>-C_{arom}), 7.26–7.35 (m, 5H, CH_{arom}) ppm; ¹³C NMR (50.3 MHz, CDCl₃): δ = 19.61/20.21/20.62 (1-CH₃, 5-CH₃), 31.19 (1'-CH₂), 38.21 (3-CH₂), 42.13 (4-CH), 47.95 (5-C), 70.60 (2'-CH₂), 73.50 (<u>CH₂</u>-C_{arom}), 77.20 (2-CH), 82.43 (1-C), 128.02/128.16/128.85 (CH_{arom}), 138.97 (C_{arom}) ppm.

*b) Reaction of the mixture from a) with Pb(OAc)*₄: According to procedure II 2.1 g of the mixture of **10b** and secondary oxidized products gave 2.1 g of a liquid, which contained 55% **11b** and 40% **12b**. It was not possible to separate the products neither by distillation nor by column chromatography. GLC (200°C): 94% **11b** and **12b**, GLC (Chrompack CP-Chiral-Dex CB, 200°C): 55% **11b** and 40% **12b**. *3*-(2-Benzyloxyethyl)-4,4-dimethyl-5-oxohexanal (**11b**): MS: m/z = 276 (<1, M⁺), 261 (<1, M⁺-CH₃), 243 (4, M⁺-CH₃, -H₂O), 169 (6), 127 (4), 107 (10), 91 (100); ¹H NMR (200 MHz, CDCl₃) (simultaneously with **12b**): $\delta = 1.04$ (s, 4-CH₃), 1.07 (s, 4-CH₃), 1.30–2.60 (m, 3-CH, 1'-CH₂, 2-CH₂), 2.15 (s, 6-CH₃), 3.43 (m, 2'-CH₂), 4.40 (s, <u>CH₂-C_{arom}), 7.28–7.33 (m, 5H, CH_{arom}), 9.67 (bs, CHO) ppm; ¹³C NMR (50.3 MHz, CDCl₃) (simultaneously with **12b**): $\delta = 21.03/21.63$ (4-CH₃), 25.40 (6-CH₃), 31.59 (1'-CH₂), 35.29 (3-CH), 45.78 (2-CH₂), 51.17 (4-C), 68.62 (2'-CH₂), 73.01 (<u>CH₂-C_{arom}), 127.65/128.12/128.25</u> (CH_{arom}), 138.14 (C_{arom}), 201.56 (CHO), 213.59 (5-C=O) ppm.</u>

c) Reaction of the mixture from b) with p-toluenesulfonic acid: According to procedure III 1.80 g of the **11b/12b** mixture yielded after ball tube distillation 1.11 g (67%) of the liquid oil **12b**. Bp_{1.2} 195°C; GLC (Chrompack CP-Chiral-Dex CB, 200°C): 94%; IR: $\bar{\nu} = 3063$ (-C=CH), 3031 (-CH_{arom}), 1672 (C=O), 1104 (s, C–O–C), 739, 698 (m, -CH_{arom}) cm⁻¹; MS: m/z = 258 (<1, M⁺), 167 (2, M⁺-C₇H₇), 152 (20, M⁺-C₇H₇, -CH₃), 149 (5), 123 (2), 107 (15), 91 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.98$ (s, 6-CH₃), 1.16 (s, 6-CH₃), 1.47 (m, 1H, 1'-CH₂), 1.91 (m, 1H, 1'-CH₂), 1.98 (m, 5-CH), 2.00 (m, 1H, 4-CH₂), 2.43 (m, 1H, 4-CH₂), 3.51 (m, 2'-CH₂), 4.49 (d, J = 2.6Hz, \underline{CH}_2 -C_{arom}), 5.93 (td, J = 10.2, 1.8 Hz, 2-CH), 6.80 (m, 3-CH), 7.30–7.35 (m, 5H, CH_{arom}) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.31/22.68$ (6-CH₃), 29.17 (4-CH₂), 29.70 (1'-CH₂), 41.00 (5-CH), 45.64 (6-C), 68.99 (2'-CH₂), 73.42 (<u>CH₂-C_{arom}), 128.14/128.93/</u> 138.82 (CH_{arom}, C_{arom}), 128.57 (2-CH), 147.94 (3-CH), 205.34 (1-C=O) ppm.

5-(2-Methoxyethyl)-6,6-dimethylcyclohex-2-enone (12c, C₁₁H₁₈O₂)

a) Reaction of α -*campholene methylether* (9c) *with KMnO₄*: According to procedure I 7.72 g of α -campholene methylether (46 mmol) yielded a crude oil which contained 23% 9c, 40% 10c, and 24% 11c. Ball tube distillation yielded for analytical identification pure diol. *t-4-(2-Methoxyethyl)-1,5,5-trimethylcyclopentane-R-1,c-2-diol* (10c): Bp_{0.36} 125°C; GLC (150°C): 92%; IR: $\bar{\nu}$ = 3418 (–OH), 2829 (CH₃–O), 1116, 1089, 1065 (C–O–C) cm⁻¹; MS: *m/z* = 202 (1, M⁺), 170 (100, M⁺-CH₄O), 152 (1), 137 (5), 127 (8), 109 (30), 83 (25); ¹H NMR (200 MHz, CDCl₃): δ = 0.66 (s, 5-CH₃), 0.93 (s, 5-CH₃), 1.12 (s, 1-CH₃), 1.26 (m, 1H, 1'-CH₂), 1.62 (m, 1H, 1'-CH₂), 1.69 (m, 1H, 3-CH₂), 2.12 (m, 4-CH), 2.32 (bs, OH), 2.63 (bs, OH), 3.31 (s, CH₃–O), 3.36 (m, 2'-CH₂), 4.00 (m, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): δ = 19.54/20.43 (5-CH₃), 20.18 (1-CH₃), 30.98 (1'-CH₂), 38.11 (3-CH₂), 41.93 (4-CH), 46.61 (5-C), 59.03 (CH₃–O), 72.87 (2'-CH₂), 77.10 (2-CH), 82.37 (1-C) ppm.

b) Reaction of the mixture from a) with $Pb(OAc)_4$ and p-toluenesulfonic acid: According to procedure II 3.20 g of a mixture of **10c** and **11c** (16 mmol) gave a crude product (13% **11c** and 63% **12c**), which was used without further purification for procedure III. Ball tube distillation yielded 2.69 g (92%) of the colourless oil **12c**. Bp_{0.4} 85°C; GLC (150°C): 92%; IR: $\bar{\nu} = 3033$, 821 (-C=CH), 2829 (CH₃-O), 1677 (C=O), 1117 (C-O-C) cm⁻¹; MS: m/z = 183 (1, M⁺ + H), 182 (8, M⁺), 167 (2, M⁺-CH₃), 154 (2), 150 (16), 135 (18), 123 (15), 82 (35), 68 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.96$ (s, 6-CH₃), 1.13 (s, 6-CH₃), 1.40 (m, 1H, 1'-CH₂), 1.83 (m, 1H, 1'-CH₂), 1.93 (m, 5-CH), 2.11 (m, 1H, 4-CH₂), 2.48 (m, 1H, 4-CH₂), 3.29 (s, CH₃-O), 3.37 (d, J = 5.6 Hz, 1H, 2'-CH₂), 3.41 (d, J = 5.6 Hz, 1H, 2'-CH₂), 5.90 (td, J = 10.9, 1.9 Hz, 2-CH), 6.80 (m, 3-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.37/22.76$ (6-CH₃), 29.24 (4-CH₂), 29.64 (1'-CH₂), 41.05 (5-CH), 45.65 (2-C), 59.03 (CH₃-O), 71.49 (2'-CH₂), 128.54 (2-CH), 147.71 (3-CH), 205.01 (1-C=O) ppm.

c) Ozonolyses of α -campholene methylether (**9c**), decomposition of the ozonide, and cyclisation with *p*-toluenesulfonic acid: According to procedures I, II, and III 2.76 g of α -campholene methylether [12]

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(16.4 mmol) yielded without purification of the intermediate products after final ball tube distillation 1.06 g (36%) of cyclohexenone **12c**.

d) Ozonolyses of α -campholene methylether (**9c**) and decomposition of the ozonide: According to procedures I and II 1.84 g of α -campholene methylether [12] (10.9 mmol) yielded after ball tube distillation 0.76 g (35%) of the colourless oil *3-(2-methoxyethyl)-4,4-dimethyl-5-oxohexanal* (**11c**): Bp_{0.95} 100°C; GLC (180°C): 86%; IR: $\bar{\nu}$ = 2833 (CH₃–O), 1726, 1704 (C=O), 1118 (C–O–C) cm⁻¹; MS: m/z = 200 (<1, M⁺), 167 (1, M⁺-CH₃, -H₂O), 157 (5, M⁺-CH₃CO), 139 (1), 125 (15), 107 (30), 86 (42), 43 (100); ¹H NMR (200 MHz, CDCl₃): δ = 1.02 (s, 4-CH₃), 1.05 (s, 4-CH₃), 1.34 (m, 1H, 2'-CH₂), 1.60 (m, 1H, 2'-CH₂), 2.13 (s, 6-CH₃), 2.31 (m, 1H, 2-CH₂), 2.61 (m, 1H, 2-CH₂), 2.34 (m, 3-CH), 3.21 (s, CH₃–O), 3.29 (t, *J* = 6.1 Hz, 1'-CH₂), 9.69 (t, *J* = 1.8 Hz, 1-CHO) ppm; ¹³C NMR (50.3 MHz, CDCl₃): δ = 21.49/21.99 (4-CH₃), 25.80 (6-CH₃), 31.81 (2'-CH₂), 35.75 (3-CH), 46.19 (2-CH₂), 51.55 (4-C), 58.89 (CH₃–O), 71.30 (1'-CH₂), 201.95 (1-CHO), 213.89 (5-C=O) ppm.

5-(2-Acetoxyethyl)-2,6,6-trimethylcyclohex-2-enone (12d, C₁₃H₂₀O₃)

a) Reaction of ethyl-\alpha-campholene acetate (9d) with KMnO₄: According to procedure I (but rt during KMnO₄ addition) 1.84 g of ethyl- α -campholene acetate [3] (9d) (8.7 mmol) yielded 1.44 g (62% relating to 10d) of a liquid which contained 74% 10d and 13% 11d. *t-4-(2-Acetoxyethyl)-1-ethyl-5,5-dimethylcyclopentane-R-1,c-2-diol* (10d): GLC (180°C): 74%; MS: m/z = 244 (3, M⁺), 226 (2, M⁺-H₂O), 207 (2), 184 (20, M⁺-CH₃COOH), 166 (8), 151 (5), 141 (17), 123 (42), 82 (62), 43 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.66$ (s, 5-CH₃), 0.95 (s, 5-CH₃), 0.98 (t, <u>CH₃-CH₂), 1.00–2.60</u> (m, 4-CH, 3-CH₂, 1'-CH₂), 1.54 (t, J = 7.5 Hz, <u>CH₂-CH₃), 2.04</u> (s, C(O)-CH₃), 4.40 (m, 2-CH, 2'-CH₂) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 8.51$ (<u>CH₃-CH₂), 18.84/20.90</u> (5-CH₃), 21.52 (C(O)-CH₃), 27.71 (<u>CH₂-CH₃), 29.66</u> (1'-CH₂), 39.03 (3-CH₂), 42.38 (4-CH), 47.70 (5-C), 64.71 (2'-CH₂), 76.82 (2-CH), 83.07 (1-C), 171.74 (C=O) ppm.

*b) Reaction of the mixture from a) with Pb(OAc)*₄: According to procedure II 1.20 g (3.64 mmol of **10d** and 0.65 mmol of **11d**) yielded after ball tube distillation 0.30 g (29%) of the colourless oil *3-(2-acetoxyethyl)-4,4-dimethyl-5-oxoheptanal* (**11d**). Bp_{0.85} 175°C; GLC (80°C): 72%; MS: m/z = 242 (4, M⁺), 224 (5, M⁺-H₂O), 198 (3, M⁺-C₂H₄O), 182 (4, M⁺-CH₃COOH), 164 (2), 138 (30), 121 (20), 95 (43), 83 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.98$ (t, 7-CH₃), 0.99 (s, 4-CH₃), 1.05 (s, 4-CH₃), 1.20–1.80 (m, 1'-CH₂), 2.00 (s, CH₃–C(O)), 2.00–2.70 (m, 3-CH, 6-CH₂, 2-CH₂), 3.99 (m, 2'-CH₂), 9.71 (bs, 1-CHO) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 8.48$ (7-CH₃), 21.32/21.76/22.10 (4-CH₃, CH₃–C(O)–), 30.87/30.95 (1'-CH₂, 6-CH₂), 35.16 (3-CH), 46.29 (2-CH₂), 51.17 (4-C), 63.32 (2'-CH₂), 171.41 (C=O), 213.89 (5-C=O), 201.71 (1-CHO) ppm.

c) Reaction of **11d** *with p-toluenesulfonic acid:* According to procedure III 144 mg of **11d** (5.95 mmol) yielded after ball tube distillation 54 mg (41%) of the colourless liquid **12d** (analytical data see Ref. [3]).

5-(2-Acetoxyethyl)-4,4-dimethylcyclohex-2-enone (16a, C₁₂H₁₈O₃)

a) Reaction of fencholene acetate (13a) with KMnO₄: According to general procedure I 5.7 g of fencholene acetate [13] (28.6 mmol) gave with 10 g of KMnO₄ a crude product (8.0 g, 46% relating to 14a and 37% to 15a) which contained 38% 14a and 31% 15a. Column chromatography (cyclohexane:petroleum ether = 1:1) was performed for analytical identification. *t*-4-(2-Acetoxyethyl)-1,3,3-tri-methylcyclopentane-R-1,c-2-diol (14a): GLC (180°C): 83%; IR: $\bar{\nu}$ = 3440 (br, -OH), 1740 (C=O), 1240, 1060, 1040 (C-O-C=) cm⁻¹; MS: m/z = 157 (18, M⁺-CH₂COOCH₃), 137 (1), 111 (3), 109 (3), 97 (100), 82 (15), 69 (25); ¹H NMR (300 MHz, CDCl₃): δ = 0.84 (s, 3-CH₃), 0.95 (s, 3-CH₃), 1.29 (s, 1-CH₃), 1.30–2.10 (m, 4-CH, 5-CH₂, 1'-CH₂), 2.02 (s, CH₃-C(O)-), 2.50–2.90 (bs, 1-OH, 2-OH),

3.26 (s, 2-CH), 4.02 (m, 2'-CH₂) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 21.50$ (CH₃–C(O)–), 24.27/24.50/27.94 (1-CH₃, 3-CH₃), 29.50 (1'-CH₂), 43.11 (4-CH), 43.58 (5-CH₂), 45.16 (3-C), 64.51 (2'-CH₂), 77.35 (1-C), 86.67 (2-CH), 171.74 (C=O) ppm; *3-*(2-*Acetoxyethyl*)-2,2-*dimethyl-5-oxohexanal* (**15a**): GLC (180°C): 78%; MS: m/z = 212 (<1), 175 (7, M⁺-C(CH₃)₂-CHO), 137 (3), 110 (4), 97 (100), 82 (10), 69 (10); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.93$ (s, 2-CH₃), 0.99 (s, 2-CH₃), 1.10–2.50 (m, 1'-CH₂, 3-CH, 4-CH₂), 1.99 (s, CH₃–C(O)–), 2.11 (s, 6-CH₃), 3.95 (t, J = 7.2 Hz, 2'-CH₂), 9.37 (s, 1-CHO) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.06/19.48$ (2-CH₃), 21.40 (CH₃–C(O)–), 30.44 (1'-CH₂), 34.13 (6-CH₃), 40.63 (3-CH), 45.12 (4-CH₂), 49.51 (2-C), 63.31 (2'-CH₂), 171.41 (C=O), 206.03 (1-CHO), 207.39 (5-C=O) ppm.

b) Reaction of the mixture from a) with $Pb(OAc)_4$ and p-toluenesulfonic acid: According to procedures II and III 8.0 g of the mixture of 13.2 mmol of **14a** and 10.5 mmol of **15a** yielded without cleaning of the intermediate product after ball tube distillation 2.0 g (41%) of the colourless liquid **16a**. Bp₁ 165°C; GLC (180°C): 83%; IR: $\bar{\nu} = 3040$, 740 (-C=CH), 1740, 1680 (C=O), 1240, 1050 (C=O-C) cm⁻¹; MS: m/z = 210 (5, M⁺), 168 (10, M⁺-C₂H₂O), 150 (90, M⁺-CH₃COOH), 135 (60), 123 (65), 107 (40), 95 (100), 81 (50); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.97$ (s, 4-CH₃), 1.11 (s, 4-CH₃), 1.20–2.60 (m, 5-CH, 6-CH₂, 1'-CH₂), 1.99 (s, CH₃C(O)-), 4.06 (m, 2'-CH₂), 5.80 (d, J = 10.0 Hz, 2-CH), 6.60 (d, J = 10.0 Hz, 3-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 20.64/27.98$ (4-CH₃), 21.37 (CH₃-C(O)), 29.53 (1'-CH₂), 36.32 (4-C), 39.63 (6-CH₂), 40.77 (5-CH), 62.85 (2'-CH₂), 126.89 (2-CH), 161.13 (3-CH), 171.34 (C=O), 199.63 (1-C=O) ppm.

5-(2-Methoxyethyl)-4,4-dimethylcyclohex-2-enone (**16b**, C₁₁H₁₈O₂)

a) Reaction of fencholene methylether (13b) *with KMnO*₄: According to procedure I 2.61 g of fencholene methylether [14] (13b) (15.5 mmol) and 3.35 g of KMnO₄ yielded 2.66 g (28% relating to 14b and 34% to 15b) of a liquid which contained 33% 14b and 39% 15b. Compounds were separated by column chromatography (petroleum ether:ethyl acetate = 1:1). *t-4-(2-Methoxyethyl)-1,3,3-trimethylcy-clopentane-R-1,c-2-diol* (14b): GLC (180°C): 87%; IR: $\bar{\nu}$ = 3426 (-OH), 2831 (CH₃-O), 1113, 1070 (C–O–C) cm⁻¹; MS: *m/z* = 202 (<1, M⁺), 184 (2, M⁺-H₂O), 169 (1, M⁺-CH₃), 152 (2), 129 (100), 97 (90), 43 (94); ¹H NMR (200 MHz, CDCl₃): δ = 0.83 (s, 3-CH₃), 0.94 (s, 3-CH₃), 1.20–2.00 (m, 4-CH, 5-CH₂, 1'-CH₂), 1.28 (s, 1-CH₃), 2.63 (bs, 1-OH), 2.83 (d, *J* = 7.3 Hz, 2-OH), 3.29 (m, 2'-CH₂), 3.30 (s, CH₃–O), 3.33 (s, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): δ = 24.25/24.49 (3-CH₃), 28.02 (1-CH₃), 30.35 (1'-CH₂), 43.14 (4-CH), 43.76 (3-C, 5-CH₂), 58.97 (CH₃–O), 72.73 (2'-CH₂), 76.36 (1-C), 86.74 (2-CH) ppm.

b) Reaction of the crude product of a) with Pb(OAc)₄: According to procedure II 2.00 g of the mixture of 6.5 mmol of **14b** and 3.9 mmol of **15b** yielded after ball tube distillation 0.98 g (47%) of the colourless liquid 3-(2-methoxyethyl)-2,2-dimethyl-5-oxohexanal (**15b**). Bp_{0.98} 100°C; GLC (180°C): 81%; IR: $\bar{\nu} = 2831$ (CH₃–O), 1720 (C=O), 1117 (C–O–C) cm⁻¹; MS: m/z = 201 (<1, M⁺ + H), 200 (<1, M⁺), 199 (<1, M⁺ – H), 186 (1, M⁺-CH₃), 167 (7, M⁺-CH₃, -H₂O), 111 (10), 97 (18), 82 (35), 43 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.92$ (s, 2-CH₃), 0.97 (s, 2-CH₃), 1.34 (m, 1H, 1'-CH₂), 1.60 (m, 1H, 1'-CH₂), 2.09 (s, 6-CH₃), 2.36 (m, 4-CH₂), 2.45 (m, 3-CH), 3.18 (s, CH₃–O), 3.28 (m, 2'-CH₂), 9.38 (s, 1-CHO) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.16/19.29$ (2-CH₃), 30.48 (6-CH₃), 31.48 (1'-CH₃), 35.27 (3-CH), 45.49 (4-CH₂), 49.55 (2-C), 58.73 (CH₃–O), 71.89 (2'-CH₂), 206.35 (1-CHO), 207.56 (5-C=O) ppm.

c) Reaction of **15b** *with p*-*toluenesulfonic acid:* According to procedure III 729 mg of **15b** (3.64 mmol) yielded after ball tube distillation 402 mg (61%) of the colourless liquid **16b**. Bp_{1.3} 120°C; GLC (180°C): 88%; IR: $\bar{\nu} = 3022$, 780 (-C=CH), 2830 (CH₃–O), 1680 (C=O), 1117 (C–O–C) cm⁻¹; MS: m/z = 182 (5, M⁺), 167 (7, M⁺-CH₃), 150 (23, M⁺-CH₄O), 135 (42), 123 (90), 108 (30), 96 (92), 81 (72), 45 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.97$ (s, 4-CH₃), 1.12 (s, 4-CH₃), 1.32 (m, 1H, 1'-CH₂), 1.84 (m, 1H, 1'-CH₂), 1.99 (m, 5-CH), 2.12 (m, 1H, 6-CH₂), 2.47 (dd, J = 16.3, 3.7 Hz, 1H,

6-CH₂), 3.27 (s, CH₃–O), 3.33 (m, 2'-CH₂), 5.80 (d, J = 10.2 Hz, 2-CH), 6.60 (d, J = 10.2 Hz, 3-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 20.71/28.00$ (4-CH₃), 30.42 (1'-CH₂), 36.35 (4-C), 39.67 (6-CH₂), 40.65 (5-CH), 59.10 (CH₃–O), 70.93 (2'-CH₂), 126.84 (2-CH), 161.48 (3-CH), 200.26 (1-C=O) ppm.

d) Ozonolyses of fencholene methylether (13b), decomposition of the ozonide, and cyclisation with ptoluenesulfonic acid: According to procedures IV, V, and III 1.62 g of fencholene methylether (13b) (9.64 mmol) yielded without purification of the intermediate products after final ball tube distillation 0.76 g (44%) of cyclohexenone 16b.

Reaction of 2-[(4-Acetoxy-2,3,3-trimethylcyclopent-1-enyl)methyl]-1,3-dioxolane (8a) *with KMnO*₄

According to procedure I 10.00 g of 8a [5b] (39 mmol) yielded 14.9 g of crude product, which contained 32% 8a, 34% 17, and 15% 18. Compounds were separated by column chromatography (petroleum ether:ethyl acetate = 1:3). I - (1,3-Dioxolan-2-yl)-5,5-dimethylhept-3-en-2,6-dione (17): GLC (180°C): 94%, IR: $\bar{\nu} = 1711$, 1670 (C=O), 1621 (>C=C<), 1127 (C-O-C) cm⁻¹; MS: m/z = 225 (<1, M⁺-H), 211 (<1, M⁺-CH₃), 184 (20, M⁺-C₂H₂O), 141 (3), 111 (10), 96 (45), 73 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.26$ (s, 6H, 5-CH₃), 2.10 (s, 7-CH₃), 2.91 (d, J = 5.0 Hz, $1-CH_2$, 3.85-3.92 (m, $4'-CH_2$, $5'-CH_2$), 5.23 (t, J = 5.0 Hz, 2'-CH), 6.15 (d, J = 16.3 Hz, 3-CH), 6.90(d, J = 16.3 Hz, 4-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 23.96$ (5-CH₃), 26.38 (7-CH₃), 45.49 (1-CH₂), 51.26 (5-C), 65.41 (4'-CH₂, 5'-CH₂), 101.52 (2'-CH), 129.47 (3-CH), 150.99 (4-CH), 196.69 (2-C=O), 209.36 (6-C=O) ppm; 2,3,3-Trimethyl-6-oxocyclohexa-1,4-dienecarboxylic acid (2-hydro*xyethyl)ester* (18): GLC (120°C): 96%; IR: $\bar{\nu}$ = 3452 (-OH), 1733, 1659 (C=O), 1625 (>C=C<), 1247, 1058 (C–O–C=) cm⁻¹; MS: m/z = 226 (<1, M⁺), 223 (<1), 211 (<1, M⁺-CH₃), 194 (50, M⁺-CH₄O), 179 (20), 163 (100), 149 (80); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.28$ (s, 6H, 3-CH₃), 2.04 $(s, 2-CH_3), 3.82$ (t, J = 4.6 Hz, $2'-CH_2), 4.41$ (t, J = 4.6 Hz, $1'-CH_2), 6.21$ (d, J = 10.0 Hz, 4-CH), 6.84 (d, J = 10.0 Hz, 5-CH ppm); ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 17.16$ (2-CH₃), 25.99 (3-CH₃), 40.80 (3-C), 60.99 (2'-CH₂), 67.15 (1'-CH₂), 126.43 (5-CH), 132.95 (1-C), 158.68 (4-CH), 163.93 (2-C), 167.38 (O-C=O), 183.53 (6-C=O) ppm.

3-(1,3-Dioxolan-2-yl)methyl-5-methoxy-6,6-dimethylcyclohex-2-enone (21a, C13H20O4)

a) Reaction of 8b with KMnO₄: According to procedure I 1.30g of 8b (5.8 mmol) and 1.45 g of KMnO₄ yielded 1.74 g (37% relating to 19a and 51% to 20a) of a mixture which contained 32% 19a and 44% 20a. The products were separated by column chromatography (petroleum ether: ethyl acetate = 1:3). 2 - [(R-1, c-2-Dihydroxy-t-4-methoxy-2, 3, 3-trimethylcyclopentyl)methyl] - 1, 3-dioxo*lane* (19a): GLC (180°C): 80%; IR: $\bar{\nu} = 3478$ (-OH), 2824 (CH₃-O), 1096 (C-O-C) cm⁻¹; MS: $m/z = 259 (<1, M^+-H), 245 (<1, M^+-CH_3), 243 (1), 242 (4, M^+-H_2O), 185 (20), 173 (15), 160 (8), 173 (15), 160 (8), 173 (15), 160 (8), 173 (15), 160 (8), 173 (15), 160 (8), 173 (15), 160 (16), 185 (16)$ 143 (10), 73 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 0.88$ (s, 3'-CH₃), 1.09 (s, 2'-CH₃), 1.13 (s, 3'-CH₃), 1.78 (dd, J = 14.0, 7.6 Hz, 1H, 5'-CH₂), 1.89 (dd, J = 14.4, 7.2 Hz, 1H, CH₂), 2.02 (dd, $J = 14.4, 3.2 \text{ Hz}, 1\text{H}, 5'-\text{CH}_2), 2.25 \text{ (dd, } J = 14.0, 7.6 \text{ Hz}, 1\text{H}, 5'-\text{CH}_2), 3.33 \text{ (s, CH}_3-\text{O}), 3.67 \text{ (t, } J = 14.0, 7.6 \text{ Hz}, 10.0 \text{ Hz})$ J = 7.6 Hz, 4'-CH), 3.86 (m, 5-CH₂), 3.96 (m, 4-CH₂), 5.18 (dd, J = 7.2, 3.2 Hz, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.09$ (3'-CH₃), 19.70 (2'-CH₃), 23.55 (3'-CH₃), 41.82 (CH₂), 42.44 (5'-CH₂), 47.39 (3'-C), 58.06 (CH₃-O), 64.92 (5-CH₂), 64.96 (4-CH₂), 78.60 (1'-C), 81.91 (2'-C), 86.53 (4'-CH), 102.86 (2-CH) ppm; 1-(1,3-Dioxolan-2-vl)-5,5-dimethyl-4-methoxyheptane-2,6-dione (**20a**): GLC (180°C): 84%; IR: $\bar{\nu} = 2831$ (CH₃–O), 1708 (C=O), 1132, 1097 (C–O–C) cm⁻¹; MS: $m/z = 259 (<1, M^+ + H), 258 (<1, M^+), 257 (<1, M^+ - H), 226 (1, M^+ - CH_4O), 184 (1), 173 (18),$ 139 (4), 129 (6), 85 (12), 73 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.05$ (s, 5-CH₃), 1.09 (s, 5-CH₃), 2.14 (s, 7-CH₃), 2.55 (dd, J = 8.5, 3.7 Hz, 3-CH₂), 2.80 (d, J = 5.0 Hz, 1-CH₂), 3.29 (s, CH₃-O), 3.87–3.96 (m, 4-CH, 4'-CH₂, 5'-CH₂), 5.21 (t, J = 5.0 Hz, 2'-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃):

 $\delta = 20.78/21.42$ (5-CH₃), 26.98 (7-CH₃), 46.07 (3-CH₂), 48.51 (1-CH₂), 52.61 (5-C), 59.85 (CH₃-O), 65.41 (4'-CH₂, 5'-CH₂), 81.12 (4-CH), 101.21 (2'-CH), 205.9 (2-C=O), 213.10 (6-C=O) ppm.

b) Reaction of the crude product of a) with $Pb(OAc)_4$ and p-toluenesulfonic acid: According to procedures II and III 1.30 g of the mixture of 19a and 20a (1.6 mmol relating to 19a and 2.2 mmol to 20a) yielded as crude product 73% compound 20a which reacted with p-toluenesulfonic acid according to procedure III to 0.94 g (14% relating to 21a) of a mixture which contained 41% 17, 12% 22, and 14% 21a. The compounds were separated by column chromatography (petroleum ether:ethyl acetate = 1:1). **21a**: GLC (180°C): 63%; MS: m/z = 240 (2, M⁺), 226 (<1), 225 (<1, M⁺-CH₃), 195 (<1, M⁺-C₂H₅O), 153 (2), 135 (2), 86 (18), 73 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.05$ (s, 6-CH₃), 1.12 (s, 6-CH₃), 2.00–3.00 (m, CH₂), 2.53 (d, J = 6.1 Hz, 4-CH₂), 3.36 (s, CH₃– O), 2.83–3.97 (m, 5-CH), 4.99 (t, J = 4.7 Hz, 2'-CH), 5.88 (s, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 19.16/22.31$ (6-CH₃), 32.74 (4-CH₂), 42.62 (CH₂), 47.12 (6-C), 58.34 (CH₃-O), 65.45 (4'-CH₂, 5'-CH₂), 83.98 (5-CH), 103.16 (2'-CH), 127.41 (2-CH), 154.09 (3-C), 203.55 (1-C=O) ppm; 2,3,3-Trimethyl-6-oxocyclohexa-1,4-dienecarbaldehyde (22): GLC (120°C): 74%; IR: $\bar{\nu} = 1734$, 1659 $(C=O), 1624 (>C=C<) \text{ cm}^{-1}; \text{ MS: } m/z = 164 (1, M^+), 151 (10), 149 (100, M^+-CH_3), 136 (18, M^$ CO), 121 (43, M⁺-CH₃CO), 91 (31); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.32$ (s, 6H, 3-CH₃), 2.35 (s, 2-CH₃), 6.23 (d, J = 9.9 Hz, 5-CH), 6.80 (d, J = 9.9 Hz, 4-CH), 10.40 (s, CHO) ppm; ¹³C NMR $(50.3 \text{ MHz}, \text{ CDCl}_3): \delta = 17.35 (2-\text{CH}_3), 26.25 (3-\text{CH}_3), 41.91 (3-\text{C}), 127.08 (5-\text{CH}), 130.35 (1-\text{C}), 13$ 157.61 (4-CH), 173.82 (2-C), 186.02 (6-C=O), 194.74 (CHO) ppm.

5-Ethoxy-3-(2-methoxyethyl)-6,6-dimethylcyclohex-2-enone (**21b**, C₁₃H₂₂O₂)

a) Reaction of 8c with KMnO4: According to procedure I 2.85 g of 8c (13.4 mmol) and 4.20 g of KMnO₄ yielded 2.67 g of a crude product which contained 11% 19b, 66% 20b, and 10% 23. Compounds were separated partially by column chromatography (petroleum ether:ethyl acetate = 1.5:1). t-4-Ethoxy-1-(2-methoxyethyl)-2,3,3-trimethylcyclopentane-R-1,c-2-diol (19b): GLC (180°C): 37% **19b** beside 56% **20b**; MS: m/z = 231 (<1, M⁺-CH₃), 228 (6, M⁺-H₂O), 213 (5, M⁺-CH₃, -H₂O), 167 (15), 157 (65), 132 (12), 115 (10), 99 (100); ¹H NMR (200 MHz, CDCl₃) (simultaneously with **20b**): $\delta = 0.80$ (s, 3-CH₃), 1.07 (s, 3-CH₃), 1.13 (s, 2-CH₃), 1.78 (bs, 1-OH), 2.14 (bs, 2-OH), 3.37 (s, CH₃-O) ppm; ¹³C NMR (50.3 MHz, CDCl₃) (simultaneously with **20b**): $\delta = 15.99$ (CH₃-CH₂-O), 19.46/19.86/27.70 (2-CH₃, 3-CH₃), 37.83 (1'-CH₂), 43.27 (5-CH₂), 47.95 (3-C), 59.43 (CH₃-O), 66.24 (CH₃-<u>CH</u>₂-O), 70.79 (2'-CH₂), 80.89 (1-C), 82.02 (2-C), 84.81 (4-CH) ppm; 4-Ethoxy-8-methoxy-3,3-dimethyloctane-2,6-dione (20b): GLC (180°C): 90%; IR: $\bar{\nu} = 2830$ (CH₃-O), 2360, 1708 (C=O), 1116, 1093 (C-O-C) cm⁻¹; MS: m/z = 244 (1, M⁺), 229 (2, M⁺-CH₃), 226 (1, M⁺-H₂O), 212 (5, M⁺-CH₄O), 198 (7, M⁺-C₂H₆O), 159 (68), 143 (5), 129 (5), 100 (10), 87 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.05$ (s, 3-CH₃), 1.08 (s, 3-CH₃), 1.05 (t, J = 6.8 Hz, $CH_3 - CH_2 - O$), 2.14 (s, 1-CH₃), 2.50 (2d, J = 7.3, 3.6 Hz, 5-CH₂), 2.66 (t, J = 6.2 Hz, 7-CH₂), 3.30 (s, CH₃-O), 3.40 (m, CH₃-<u>CH₂</u>-O), 3.60 (t, J = 6.2 Hz, 8-CH₂), 4.04 (dd, J = 7.3, 3.6 Hz, 4-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 15.94$ (CH₃-CH₂-O), 20.98/21.98 (3-CH₃), 27.18 (1-CH₃), 44.18 (7-CH₂), 45.77 (5-CH₂), 52.60 (3-C), 59.25 (CH₃-O), 67.57 (CH₃-<u>CH</u>₂-O), 67.86 (8-CH₂), 79.90 (4-CH), 208.08 (6-C=O), 213.41 (2-C=O) ppm; 5-Ethoxy-3hydroxy-2-methoxymethyl-3,4,4-trimethylcyclohexanone (23): GLC (180°C): 74%; IR: $\bar{\nu} = 3480$ (-OH), 2817 (CH₃-O), 1711 (C=O), 1102 (C-O-C) cm⁻¹; MS: m/z = 229 (<1, M⁺-CH₃), 226 (<1, M⁺-H₂O), 211 (<1, M⁺-CH₃, -H₂O), 198 (2), 175 (1), 166 (1), 151 (8), 143 (10), 127 (15), 100 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.03$ (s, 4-CH₃), 1.21 (s, 4-CH₃), 1.11 (s, 3-CH₃), 1.16 (t, J=7.0 Hz, CH₃-CH₂-O), 2.51-2.67 (m, 6-CH₂), 3.16 (m, 2-CH), 3.19 (m, 5-CH), 3.37 (s, CH₃-O), 3.56 (m, CH₃- \underline{CH}_2 -O), 3.77-3.85 (m, 2-CH- \underline{CH}_2 -O) ppm; ¹³C NMR $(50.3 \text{ MHz}, \text{ CDCl}_3): \delta = 15.94 (CH_3 - CH_2 - O), 16.31/20.16 (4-CH_3), 21.11 (3-CH_3), 44.70 (4-C), 16.31/20.16 (4-C), 16.31/20$ 45.09 (6-CH₂), 55.27 (2-CH), 59.82 (CH₃-O), 66.31 (CH₃-CH₂-O), 70.50 (2-CH-CH₂-O), 77.14 (3-C) 80.50 (5-CH), 206.77 (1-C=O) ppm.

b) Reaction of 20b with p-toluenesulfonic acid: According to procedure III 234 mg of 20b (0.96 mmol) yielded a mixture (270 mg) which contained 25% 4a, 40% 24b, 13% 24c, and 11% 21b. Compounds were separated partially by column chromatography (petroleum ether:ethyl acetate = 1:1). 8-Methoxy-3,3-dimethyloct-4-ene-2,6-dione (24a): GLC (180°C): 92%; IR: $\bar{\nu} = 2829$, 2815 (CH₃–O), 1711, 1674 (C=O), 1624 (>C=C<), 1119 (C-O-C) cm⁻¹; MS: m/z = 199 (<1, M⁺ + H), 183 (<1, M⁺-CH₃), 167 (<1, M⁺-CH₃-O), 156 (85, M⁺-C₂H₂O), 139 (1), 128 (18), 111 (20), 96 (65), 87 (43), 43 (100); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.28$ (s, 6H, 3-CH₃), 2.12 (s, 1-CH₃), 2.81 (t, J=6.3 Hz, 7-CH₂), 3.31 (s, CH₃-O), 3.67 (t, J=6.3 Hz, 8-CH₂), 6.15 (d, J=16.2 Hz, 5-CH), 6.91 (d, J = 16.2 Hz, 4-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 24.00$ (3-CH₃), 26.37 (1-CH₃), 41.04 (7-CH₂), 51.22 (3-C), 59.31 (CH₃-O), 68.08 (8-CH₂), 129.31 (5-CH), 150.34 (4-CH), 198.60 (6-C=O), 209.46 (2-C=O) ppm; 3,3-Dimethylocta-4,7-diene-2,6-dione (24b): GLC (180°C): 91%; IR: $\bar{\nu} = 1712$, 1667 (C=O), 1625, 1612 (>C=C<) cm⁻¹; MS: m/z = 167 (<1, M⁺ + H), 151 $(<1, M^+-CH_3), 124 (45, M^+-C_2H_2O), 109 (100), 107 (5), 95 (8), 81 (12); {}^{1}H NMR (200 MHz, 12); {}^{1}H NMR (200 MHz, 12$ J = 17.5, 1.3 Hz, 1H, 8-CH₂), 6.40 (d, J = 16.1 Hz, 5-CH), 6.60 (dd, J = 17.5, 10.5 Hz, 7-CH), 7.00 (d, J = 16.1 Hz, 4-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 23.97$ (3-CH₃), 26.40 (1-CH₃), 51.37 (3-C), 126.97 (5-CH), 129.67 (8-CH₂), 135.50 (7-CH), 151.22 (4-CH), 189.93 (6-C=O), 209.31 (2-C=O) ppm; 8-Hydroxy-3,3-dimethyloct-4-ene-2,6-dione (24c): GLC (180°C): 62% 24b and 29% **21b**; MS: m/z = 170 (85), 139 (1, M⁺-C₂H₅O), 124 (20), 101 (32), 97 (72), 81 (25), 43 (100); ¹H NMR (200 MHz, CDCl₃) (simultaneously with **21b**): $\delta = 1.28$ (s, 6H, 3-CH₃), 2.12 (s, 1-

CH₃), 2.82 (t, J = 6.4 Hz, 7-CH₂), 3.70 (t, J = 6.4 Hz, 8-CH₂) 6.15 (d, J = 16.3 Hz, 5-CH), 6.91 (d, J = 16.3 Hz, 4-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃) (simultaneously with **21b**): $\delta = 23.90$ (3-CH₃), 26.31 (1-CH₃), 41.13 (7-CH₂), 51.17 (3-C), 65.94 (8-CH₂), 129.46 (5-CH), 150.34 (4-CH), 199.00 (6-C=O), 209.66 (2-C=O) ppm; **21b**: MS: m/z = 226 (<1, M⁺), 211 (<1, M⁺-CH₃), 194 (39, M⁺-CH₄O), 180 (25), 167 (15), 149 (15), 135 (17), 121 (18), 107 (24), 100 (100); ¹H NMR (200 MHz, CDCl₃) (simultaneously with **24c**): $\delta = 1.04$ (s, 6-CH₃), 1.12 (s, 6-CH₃), 1.15 (t, J = 6.9 Hz, $\underline{CH}_3 - \underline{CH}_2 - O$), 2.44 (t, J = 6.4 Hz, 1'-CH₂), 2.53–2.62 (m, 4-CH₂), 3.32 (s, CH₃-O), 3.47 (m, CH₃- \underline{CH}_2 -O), 3.53 (t, J = 6.4 Hz, 2'-CH₂), 5.82 (bs, 2-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃) (simultaneously with **24c**): $\delta = 15.47$ ($\underline{CH}_3 - \underline{CH}_2 - O$), 70.41 (2'-CH₂), 3.13/38.02 (4-CH₂, 1'-CH₂), 47.13 (6-C), 59.15 (CH₃-O), 67.97 (CH₃- \underline{CH}_2 -O), 70.41 (2'-CH₂), 81.89 (5-CH), 125.77 (2-CH), 157.49 (3-C), 204.17 (1-C=O) ppm.

c) Ozonolyses of 8c and decomposition of the ozonide to 20b: According to procedures IV and V 1.90 g of 8c (8.96 mmol) yielded without purification of the intermediate products after final ball tube distillation 1.11 g (51%) of the liquid 20b.

d) Reaction of **20b** with NaOH/EtOH: To a stirred soln. of 234 mg of **20b** (0.96 mmol) in 10 cm³ of ethanol at rt 100 mg of KOH in 3 cm³ of ethanol were added and refluxed about 15 min. After that 100 cm³ of diethyl ether were added and the organic layer was washed with H₂O, sat. NH₄Cl-soln., brine, dried (Na_2SO_4) , and concentrated. Purification by column chromatography (petroleum ether: ethyl acetate = 2:1) yielded 64 mg (39%) of **25a** and 25 mg (16%) of **25b**. 2-Methoxymethyl-3,4,4trimethylcyclohexa-2,5-dienone (25a): GLC (180°C): 96%; IR: $\bar{\nu} = 2813$ (CH₃-O), 1662, 1628 (C=O), 1624 (>C=C<), 1105, 1086 (C-O-C) cm⁻¹; MS: m/z = 180 (<1, M⁺), 179 (<1, M⁺-H), 165 (100, M⁺-CH₃), 150 (30), 135 (20), 122 (12), 105 (10); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.25$ (s, 6H, 4-CH₃), 2.08 (s, 3-CH₃), 3.34 (s, CH₃-O), 4.29 (s, CH₂-O), 6.20 (d, J = 9.9 Hz, 6-CH), 6.74 (d, J = 9.9 Hz, 5-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 16.10$ (3-CH₃), 26.47 (4-CH₃), 40.84 (4-C), 58.74 (CH₃-O), 64.84 (CH₂-O), 126.73 (6-CH), 132.20 (2-C), 157.14 (5-CH), 164.88 (3-C), 185.24 (1-C=O) ppm; 2-Ethoxymethyl-3,4,4-trimethylcyclohexa-2,5-dienone (25b): GLC (120°C): 82%; IR: $\bar{\nu} = 2809$ (CH₃-O), 1664, 1629 (C=O), 1097 (C-O-C) cm⁻¹; MS: $m/z = 195 (<1, M^+ + H), 194 (<1, M^+), 179 (100, M^+ - CH_3), 151 (80, M^+ - CH_3, -CO), 135 (20),$ 123 (25), 105 (18), 91 (20); ¹H NMR (200 MHz, CDCl₃): $\delta = 1.18$ (t, J = 7.2 Hz, <u>CH₃</u>-CH₂-O), 1.24 (s, 6H, 4-CH₃), 2.08 (s, 3-CH₃), 3.50 (t, J = 7.2 Hz, CH₃-<u>CH₂</u>-O), 4.32 (s, 2-C-<u>CH₂</u>-O), 6.18

(d, J = 9.9 Hz, 6-CH), 6.68 (d, J = 9.9 Hz, 5-CH) ppm; ¹³C NMR (50.3 MHz, CDCl₃): $\delta = 15.63$ (<u>CH₃-CH₂-O</u>), 16.03 (3-CH₃), 26.36 (4-CH₃), 40.77 (4-C), 62.78 (CH₃-<u>CH₂-O</u>), 66.27 (2-C-<u>CH₂-O</u>), 126.81 (6-CH), 132.40 (2-C), 157.15 (5-CH), 164.89 (3-C), 185.40 (1-C=O) ppm.

Acknowledgements

We would like to thank the Deutsche Forschungsgemeinschaft, the Fonds der Chemischen Industrie, and DRAGOCO Gerberding & Co. GmbH for financial support.

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